



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3015-3
Job Sheet 183577



Part No: D3015-3

Job Qty: 250 ea

Part Name: Locknut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 01.06.28 New Issue SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	250 pcs		10/31/18	0.00	0.00	Purchasing		SEP 28 2018
110	Packaging	250 pcs		10/31/18	0.00	0.00	Packaging2		SEP 28 2018
120	QC	250 pcs		10/31/18	0.00	0.00	QC6		
130	Packaging	250 pcs		10/31/18	0.00	0.00	Packaging3-1	DAS 21	
140	QC21-SA	250 Ea		10/31/18	0.00	0.00	QC21		OCT 05 2018

Part Op 100 - Issue P/O: 41116 Possible Supplier: Acklands P/N: PFS LNNC516S1
Descriptions: 110 - Ensure Material Release Note is attached
140 - Possible Supplier: Main Industrial P/N: PFS LNNC516S1 D3015-3

SEP 24 2018

DAS
13
9-29

250

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PFS-LNNC5/16S1	Lock Nut D3015-3	250 Ea (1 ea)	100-Purchasing	514596

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PFS-LNNC5/16S1	250	50	0

Part Specifications

Specifications could not be found.

Plex 9/20/18 2:59 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S114612



Part: D3015-3

Job No: 183577

Serial No/Batch: S114612

Revision:

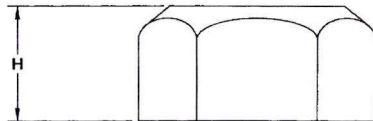
Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/28/18

SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000

△

RELEASED
09/07/08

NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

SHOP COPY
 RETURN TO
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 183574405
 18-09-20

C	REFORMAT DWG, -7 P/N NOW FLMN021-005-0000 WAS LNNM5S1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.08		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3015	REV. C SHEET 1 OF 1
TITLE LOCKNUT	SCALE NTS
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Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO041116

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO041116

PO Date: 9/24/18

Due Date: 9/28/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
SEP 24 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		CL-652-PGH	CL-652-PGH	Plastic Handle 3/8"-16 x 5/8" Depth x 3-3/4" Long	Firmed	-	10/12/18	4 Ea	0 Ea	4 Ea	\$7.12/Ea	\$28.48
2		5/16-18-015C		SS Bolt 5/16-181.5"	Firmed	-	9/28/18	200 Ea	0 Ea	200 Ea	\$0.266/Ea	\$53.20
3		5/16WC		Washer	Firmed	-	9/28/18	500 Ea	0 Ea	500 Ea	\$0.037/Ea	\$18.50
4		7/16-14-050C		SS Bolt 7/16 5" Long	Firmed	-	9/28/18	75 pcs	0 pcs	75 pcs	\$1.42/pcs	\$106.50
5		7/16WC		Washer, SS Flat 7/16	Firmed	-	9/28/18	100 pcs	0 pcs	100 pcs	\$0.094/pcs	\$9.40
6	183577	PFS-LNNC5/16S1		Lock Nut D3015-3	Firmed	-	9/28/18	250 Ea	0 Ea	250 Ea	\$0.10/Ea	\$25.00
Line Item Note as per dwg d3015 rev. c												
7	183672	FLMN021-005-000	0-5NLNSS	Locknut D3015-7	Firmed	-	9/28/18	50 Ea	0 Ea	50 Ea	\$0.058/Ea	\$2.90
Line Item Note as per dwg d3015 rev. c												
Grand Total:											\$243.98	

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PURCHASE ORDER PO041116

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/24/18 11:36 AM dart.lavoie.chantal

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE September 27, 2018

NUMBER 0000227275

CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
41116 ✓	EB	24-Sep-18		0000227275
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	UOM	QUANTITY		
DESCRIPTION		REQ.	SHIPPED	B.O.
0-CL652PGH PALM GRIP HANDLES CARR LANE DELIVERY: 2-3 WEEKS	EA	4		4
0-516X112CHBSS 5/16-1 X 1 1/2 18-8 HEX BOLTS ✓ YOUR PART #: 5/16-18-015C DELIVERY: 28/09/18	EA	200	200 ✓	
0-516FWSS 5/16 18-8 FLAT WASHER ✓ YOUR PART #: 5/16WC DELIVERY: 28/09/18	EA	500	500 ✓	
0-716X5CHBSS 7/16-14 x 5" HEX BOLTS 18-8 STAINLESS ✓ YOUR PART #: 7/16-14-050C DELIVERY: 28/09/18	EA	75 ✓	75 ✓	
0-716FWSS 7/16 FLAT WASHER STAINLESS ✓ YOUR PART #: 7/16WC DELIVERY: 28/09/18	EA	100 ✓	100 ✓	
0-516CNLNSS 5/16-18 18-8 NYLON LOCKNUT ✓	EA	250	250 ✓	

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P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
41116 ✓	EB	24-Sep-18		0000227275
F.O.B.	SHIP VIA		TERMS	
F.O.B. value	OUR TRUCK / LOCAL		NET 30 DAYS	

PART NUMBER DESCRIPTION	UOM	QUANTITY		
		REQ.	SHIPPED	B.O.
YOUR PART #: PFS-LNNC5/16S1 DELIVERY: 28/09/18 0-5NLNSS M5 NYLON LOCK NUT STAINLESS STEEL 304 ✓	EA	50	50 ✓	
YOUR PART #: FLMN021-005-000 DELIVERY: 28/09/18 THANKS ERIC				